



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-05

Job Sheet 171466



Part No: RBE703A94-1130-01-05

Job Qty: 12 ea

Part Name: Fixture Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/1/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/26/18	0.00	0.00	Start Up Machining-1		IL 18-3-6
110	CNC Lathe	12 pcs		2/2/18	0.00	107.41	MORI SL-154		IL
120	QC	12 pcs		2/2/18	0.00	0.00	QC2 Machining-4		IL
130	QC	12 pcs		2/2/18	0.00	0.00	QC8 Machining-4		3.2-6.18-03-08
150	Outsource	12 pcs		2/9/18			ATG001-VC	5	AT 18/03/24
160	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging2		AT 18/03/24
170	QC	12 pcs		2/9/18	0.00	0.00	QC5		3.88
180	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging3-1		DAS 88
190	QC21-SA	12 Ea		2/9/18	0.00	0.00	QC21		21 MAR 27 2018

Part Op 110 - 1-Machine as per DWG. FB599 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 150 - -Issue P/O to ATG: 059246 AS PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required

MAR 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	4.3320 ft (.361 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.250 FM 138346.0 = 2.84 5008425 = 3.4	4	56	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ld not be found.

Plex 2/1/18 1:32 PM Dart.lajeunesse.marie

Container No: S048976



Part: RBE703A94-1130-01-05

Job No: 171466

Serial No/Batch: S048976

Revision: K

Inspector:

me 3/21

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: <u>171466</u> Part No. <u>RBE703A94-1130-01</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																							
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- APPLY LOCKTITE 263 TO MATING SURFACES OF ITEM -33 AND -27 - ITEM -33 SHOULD NOT PROTRUDE PAST THE SURFACE OF ITEM -27 - DO NOT ENGRAVE S/N ON PART - ENGRAVE ITEM -31 TO A DEPTH OF 0.010" - ITEM 58 SHOULD BE J.W. WINCO #64F45A <u>- KNURLING DIAM IS NOT CRITICAL - DUP TO 1" IS ACCEPTABLE</u>				THE DEVIATIONS ARE ACCEPTABLE FOR ALL RBE703A94-1130-01 MANUFACTURED AT REV K.				Completed By																																																																							
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

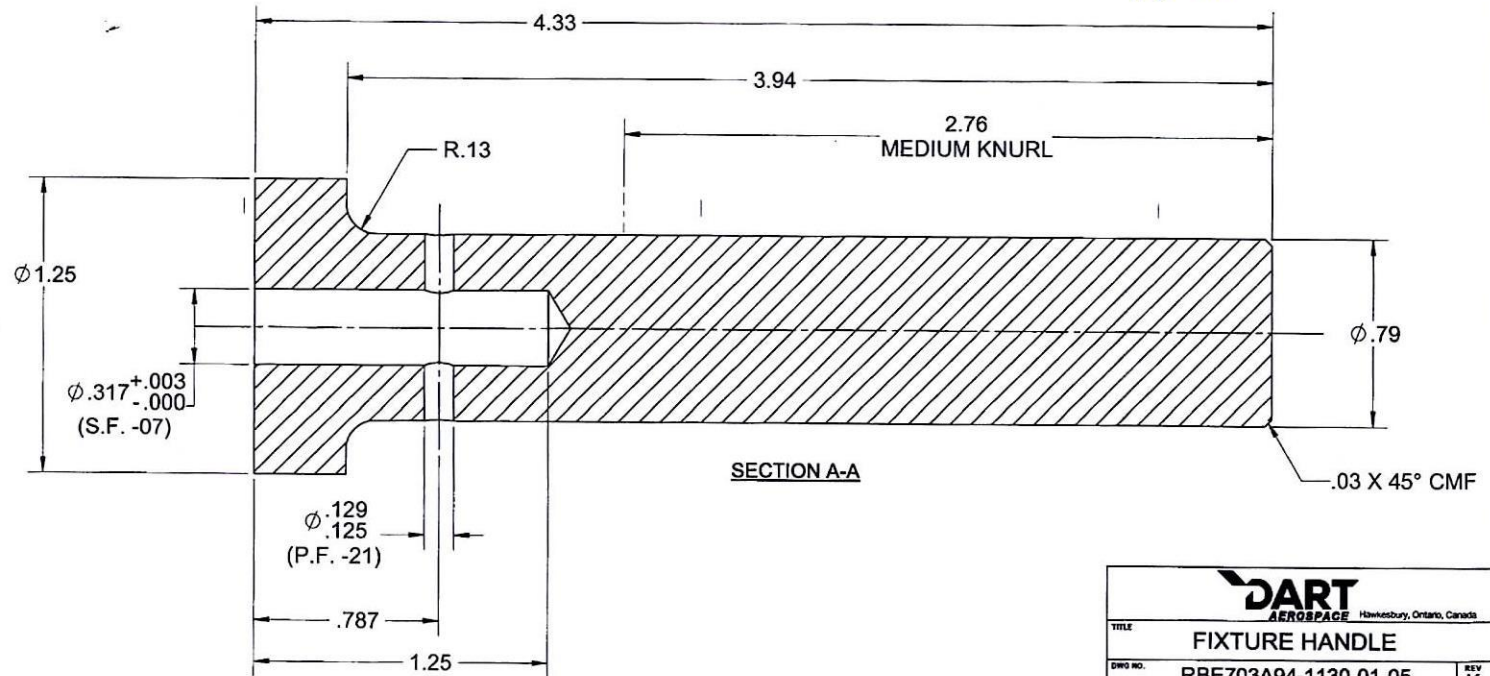
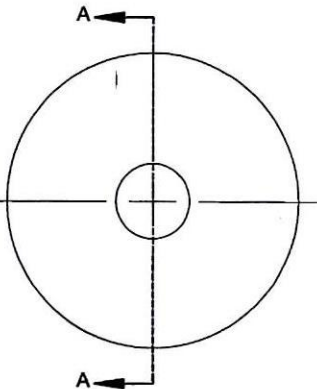
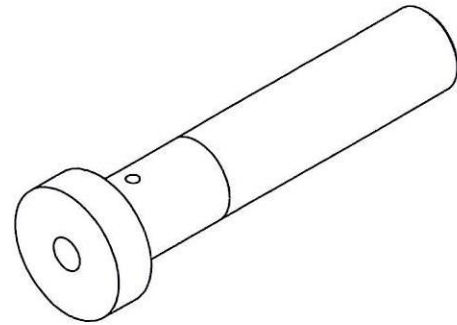
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 171466 1105
1802-01



- NOTES:
- 1) MATERIAL: 6061-T6 AS
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBE703A94-1130-01-05 FIXTURE HANDLE

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE: FIXTURE HANDLE			
DWG NO: RBE703A94-1130-01-05		REV K	
DESIGN BY: VM R/28/2017	3000 ± .005	FRACTIONS $\frac{1}{16}$	
DRAWN BY: VM 11/24/2017	3X ± .01	ANGLES 5°	
CHECKED: WM 11/30/2017	SURFACES $\pm 125^{\circ}$		
MANUFACTURED BY: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES		
APPROVED: WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS	WEIGHT: 0.225LBS	SHEET 4 OF 17	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039246**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246
PO Date: 3/8/18
Due Date: 3/16/18
Purchase Order Revision:
Revision Date: 3/20/18
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
MAR 20 2018

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

Plex 3/20/18 3:03 PM dart.lavoie.chanta

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	171382	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$10.57/pcs	\$63.42
13	171729	RBT18520-1	Lift Device Frame -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
14	171711	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
15	172528	RBW6405G07331-3G-1	Receiver -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
16	172292	269T3319-5	Roll 1-Issue P/O to ATG: 2-ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant 2- Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
17	171466	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94-1130-01- 05 -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$4.77/pcs	\$57.24
									Grand Total: \$1,314.75	
Order Notes										
CL										
Plex 3/20/18 3:03 PM dart.lavoie.chanta										

Plex 3/20/18 3:03 PM dart.lavoie.chanta



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914814

Date: 23-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 615-652-3377		Fax: 615-652-3377	
Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBE350A93-3302-02-5 Extension Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22699		Rev: 11 PO: PO039246 Line: 12
4 ea	Part: RBT18603-5 Cup Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22701		Rev: H PO: PO039246 Line: 14
4 ea	Part: RBW6405G07331-3G-1 Receiver Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22702		Rev: 2 PO: PO039246 Line: 15
4 ea	Part: 269T3319-5 Roll Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22703		Rev: A PO: PO039246 Line: 16
12 ea	Part: RBE703A94-1130-01-05 Fixture Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 22704		Rev: K PO: PO039246 Line: 17
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 23/03/2008 Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914814

Date: 23-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	Certified Signature:  Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.